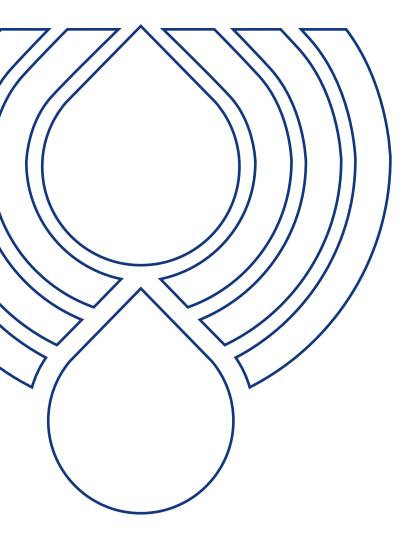
## **TANK ACCESSORIES**

ACCESSORIES



PASSION TO PERFORM





## A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.





### **WORLDWIDE PRESENCE**

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **8** business branches



### **TECHNOLOGY**

Our constant quest for excellence in quality and technological innovation allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).





### AND PRODUCTION

Our high level of technological expertise means we can rely entirely on our own resources, without resorting to external providers. This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring fully-automated workstations capable of 24-hour production.

















#### SUCTION **FILTERS**

Flow rates up to 875 l/min

#### Mounting:

- Tank immersed
- In-Line
- In tank with shut off valve
- In tank with flooded suction

#### **RETURN FILTERS**

Flow rates up to 3000 l/min

Pressure

up to 20 bar

- Mounting: - In-Line
- Tank top
- In single
- and duplex designs

#### **RETURN /** SUCTION **FILTERS**

Flow rates up to 300 l/min

Pressure up to 80 bar

Mounting:

- In-Line
- Tank top

#### SPIN-ON **FILTERS**

Flow rates up to 365 l/min

Pressure up to 35 bar

Mounting:

- In-Line
- Tank top

#### **LOW & MEDIUM** PRESSURE **FILTERS**

Flow rates up to 3000 I/min

Pressure up to 80 bar

Mounting:

- In-Line
- Parallel manifold version
- In single and duplex designs

#### HIGH PRESSURE **FILTERS**

Flow rates up to 750 l/min

Pressure from 110 bar up to 560 bar

Mounting:

- In-Line
- Manifold
- In single
- and duplex designs



#### **PRODUCT RANGE**

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



#### STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates up to 125 I/min Pressure from 320 bar up to 1000 bar

#### Mounting:

- In-Line
- Manifold
- In single and duplex designs



## CONTAMINATION MONITORING PRODUCTS

- Online, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols

#### MOBILE FILTRATION UNITS

Flow rates from 15 l/min up to 200 l/min

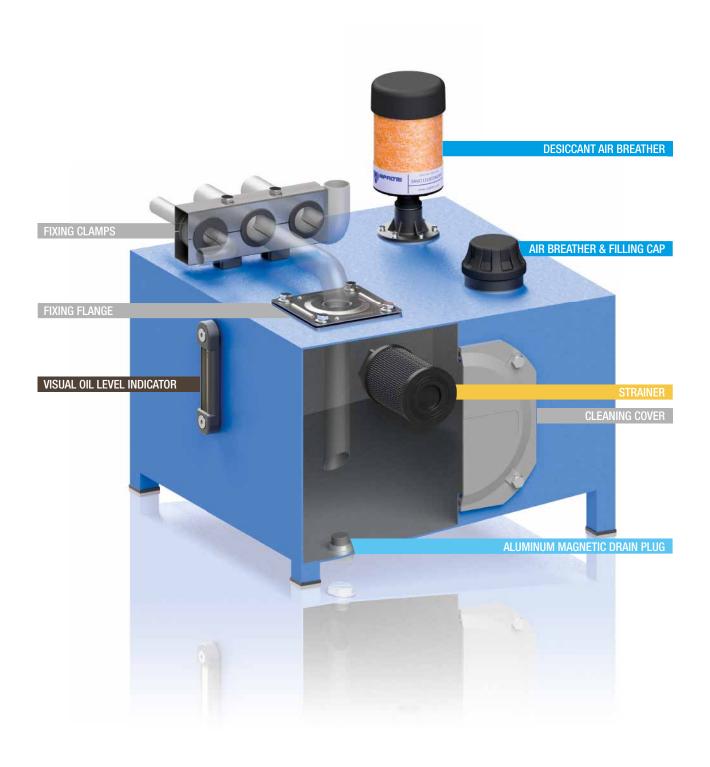
## POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium
  Cast Iron Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers

#### TANK N ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges

### **TANK ACCESSORIES**







1 pag	je	INTRODUCTION
1	COMPANY	
6	PRODUCT RANGE	

10 page		STRAINERS	
13	STR & MPA - MPM	Submerged suction filter, with bypass or magnetic column	

20 pag	je	AIR BREATHERS AND FILLER PLUGS
23	SAP 054-075 - SA	Air breathers
29	SAW 115	Desiccant air breathers
33	SCS	Metal air breathers with interchangeable filter element
39	SME 1 - SMF 1 - SML 1	Risers for breathers and filler caps installation
45	TA 46 - TAP 50 - SAP 50	Filling cap, air breather & filling cap
53	TA 80	Filling cap
57	TAP 90	Air breather & filling cap
63	TAP 114	Air breather & filling cap
67	TAP 115 & SAP 115	Filling cap, air breather & filling cap

72 page	e	FILLER AND DRAIN PLUGS
75	TC 50	Nylon filler plug
79	TKT - TSD	Nylon filler plugs
79	TKM	Aluminium magnetic drain plug

86 pag	ge	VISUAL OIL LEVEL INDICATORS
89	LCP - LCC	Spy eyes
95	LVA - LVU	Visual oil level indicator

100 page		ELECTRICAL OIL LEVEL INDICATORS
103	LEN - LEG - LET - LEM - LEU	Electrical oil level indicator
115	LVK	Electrical and visual oil level indicator

(120) page		ACCESSORIES
123	EM1	Gauge isolator valves
129	SVM	Gauge isolator valves
133	FTA - FTR	Oil tank fixing flange
137	SFT	Fixing clamps
143	OB	Cleaning covers
149	SE10LT	Aluminium tanks



EM1 & SVM gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required.

FTA/FTR flanges make it possible to fix suction and return lines on the reservoir cover.

MULTIFLEX fixing clamps make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

CLEANING COVERS, facilitating the maintenance of oil tanks in hydraulic power units, without necessarily having to dismantle the unit.

ALUMINIUM TANKS of 10 litres capacity, allowing the assembly of a compact hydraulic power unit.



# Accessories



EM1	page 123
SVM	129
FTA - FTR	133
SFT	137
OB	143
SE10LT	149



# EM1 series

**Gauge isolator valves** 



#### Technical data

#### Gauge isolator valves

Gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required; after each reading setting the selector to the closed position serves to depressurise the pressure gauge by means of the T fitting connected to the reservoir.

3 and 6-way pressure gauge selectors perform the same function as the gauge isolator valves, allowing pressure values from different parts of the system to be read using a single pressure gauge.

#### **Working instructions:**

- Button not pressed: pressure gauge isolated
- Button pressed: pressure gauge reading
- Button pressed and turned (either to left or right): button remains in position and pressure gauge measures pressure continuously.
- To isolate the pressure gauge from pressure reading, turn the button until it returns to the not pressed position.

#### **Materials A-B**

- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Knob/cover: Nylon
- Stop ring: Steel
- Spring: Steel
- Nameplate: Aluminium
- Nut-screw: Galvanized steel

#### **Operating pressure**

400 bar

#### **Operating temperature**

From -25 °C to + 100 °C

#### Weight

EM1 version A 0.41 kg EM1 version B 0.44 kg EM1 version C 1.00 kg

#### Quantity

25 pcs/pack

#### **Materials C**

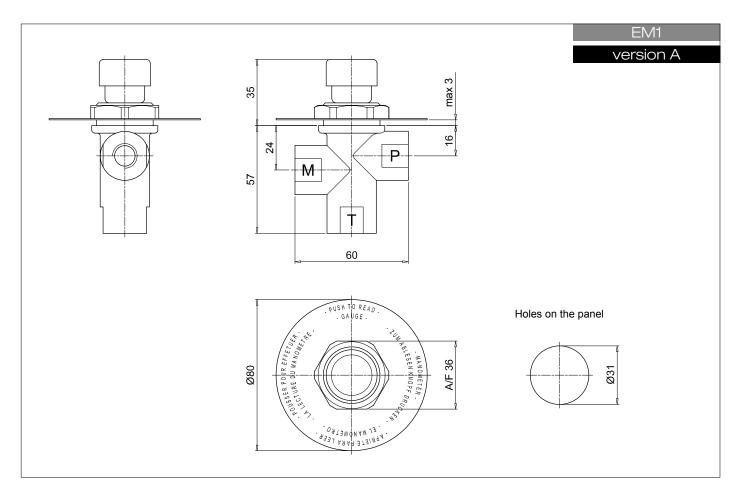
- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Knob/cover: Nylon
- Stop ring: Steel
- Spring: Steel
- Nameplate: Aluminium
- Nut-screw: Galvanized steel
- Plug: Anodized steel

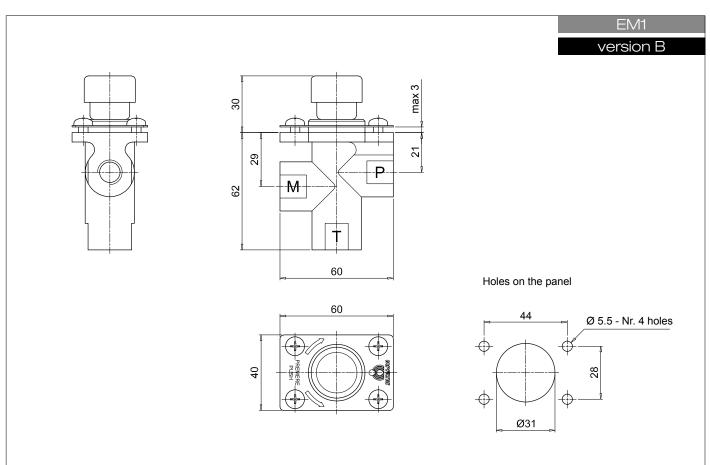


#### Designation & Ordering code

3	
	EM1
Series and size	Configuration example : EM1 A G2 A P01
EM1	
	•
Version	
A Threaded connections, panel mount with hex nut	
B Threaded connections, panel mount with screws	
C Manifold/threaded connections, panel mount with screws	
Connection	
<b>G1</b> G 1/4"	
	-
<b>G2</b> 1/4" NPT	_
<b>G3</b> SAE 5 - 1/2" - 20 UNF	
Seals	
A NBR	
V FPM	
Execution	
P01 MP Filtri standard	_
Pxx Customized	_
	-



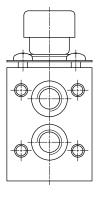


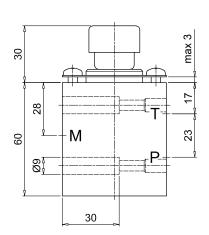


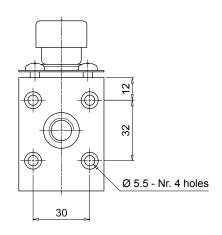
#### **Dimensions**

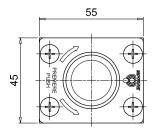
EM1

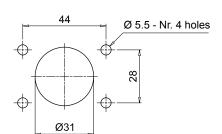
#### version C











Holes on the panel





# SVM series

**Gauge isolator valves** 



#### Technical data

#### Gauge isolator valves

Gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required; after each reading setting the selector to the closed position serves to depressurise the pressure gauge by means of the T fitting connected to the reservoir.

3 and 6-way pressure gauge selectors perform the same function as the gauge isolator valves, allowing pressure values from different parts of the system to be read using a single pressure gauge.

#### **Working instructions:**

- Knob not pressed: pressure gauge isolated
- Knob pressed: pressure gauge reading
- Knob pressed and turned: the knob remains in position and pressure gauge measures pressure continuously.
- To isolate the pressure gauge from pressure reading, turn the button until it returns to the not pressed position.

#### **Materials**

- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Cover: Anodized aluminium
- Flange: Anodized aluminium
- Knob: Nylon
- Ringnut: Nylon
- Nut-screw: Galvanized steel, Phosphatized steel
- Pin: Steel

#### **Operating temperature**

From -25 °C to + 100 °C

#### Weight

SVM length 3 1.547 kg SVM length 6 1.507 kg

#### Quantity

25 pcs/pack

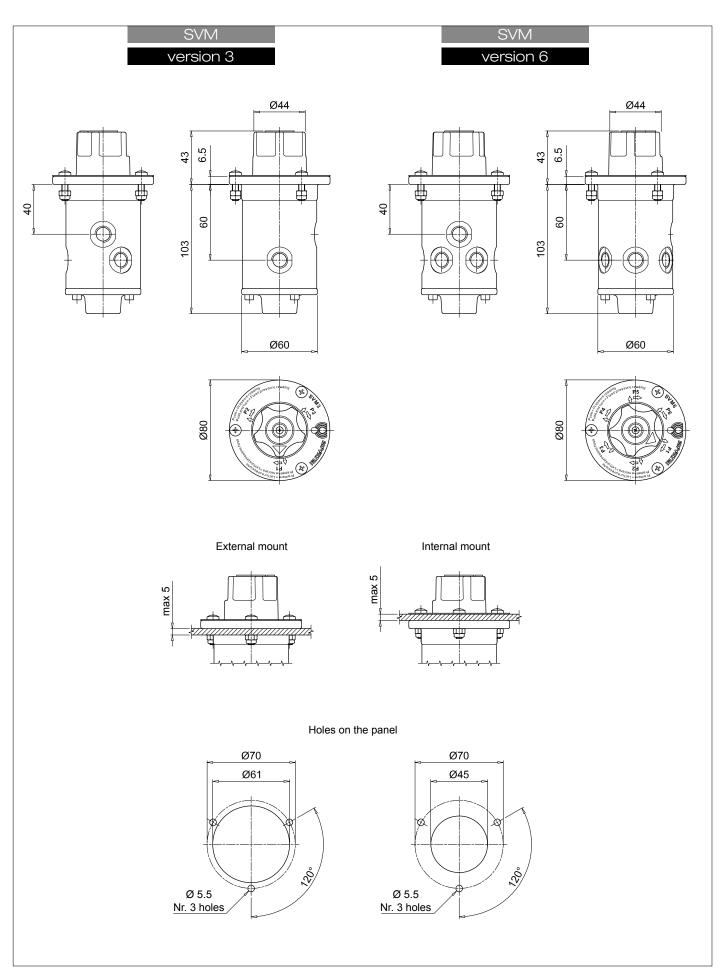


#### Designation & Ordering code

		SVM	
Seri	es and size	Configuration example : SVM 3 G1 A	P01
SVN			
Vers	sion	_	
3	Nr. 3 pressure ports		
6	Nr. 6 pressure ports		
Con	nection		
G1	G 1/4"		
G2	1/4" NPT		
G3	SAE 5 - 1/2" - 20 UNF	_	
Sea	ls .		
Α	NBR		
V	FPM		
	cution		
$\overline{}$	MP Filtri standard	_	
Pxx	Customized		



#### **Dimensions**





# FTA -FTR series

Oil tank fixing flange



## FTA - FTR GENERAL INFORMATION

#### Technical data

#### Oil tank fixing flange

FT flanges make it possible to fix suction and return lines on the reservoir cover

Fitting a flexible insert allows separation of pipes.

Both rigid pipes and flexible hoses can be separated from the reservoir walls, absorbing vibration and reducing plant noise emissions.

#### **Operating pressure**

400 bar

#### **Operating temperature**

From -25 °C to + 100 °C

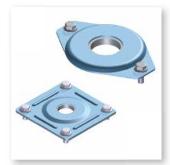
#### **Materials**

- Flange: Galvanized steel
- Flange seal: Inorganic fibre
- Tube seal: NBR
- Screw: Galvanized steel

Weight FTA		Weight FTR	
FTA 1215	0.590 kg	FTR 0610	0.450 kg
FTA 1620	0.570 kg	FTR 1215	0.430 kg
FTA 2225	0.550 kg	FTR 1620	0.400 kg
FTA 2630	0.530 kg	FTR 2225	0.100 kg
FTA 3235	0.500 kg	FTR 2630	0.103 kg
FTA 3842	0.520 kg	FTR 3235	0.980 kg
FTA 4850	0.920 kg	FTR 3842	0.950 kg
FTA 6061	0.900 kg	FTR 4850	0.900 kg
FTA 7577	0.860 kg	FTR 6061	0.850 kg
FTA 8789	0.830 kg		

#### Quantity

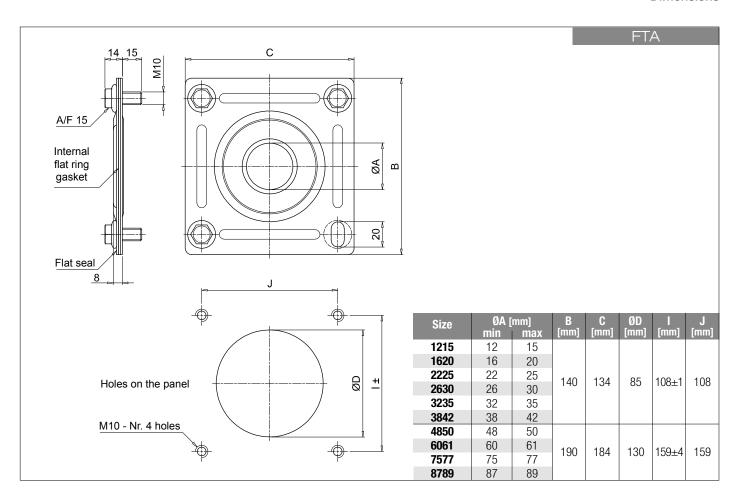
25 pcs/pack

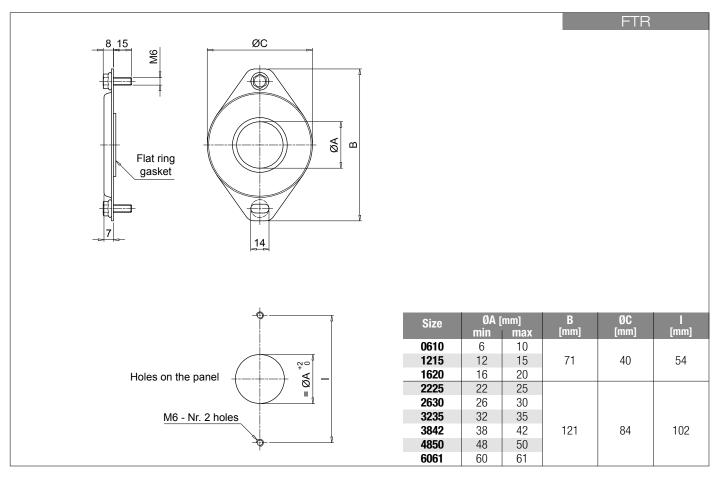


#### Designation & Ordering code

				FTA - FTR						
Series					Configuration example :	FTA	2630	G	Α	P01
FTA		FTR					·			
		-		_						
Size		FTA	FTR							
0610	Pipe Ø06 ÷ 10 mm		•	_						
1215	Pipe Ø12 ÷ 15 mm	•	•	_						
1620	Pipe Ø16 ÷ 20 mm	•	•	_						
2225	Pipe Ø22 ÷ 25 mm	•	•	=						
2630	Pipe Ø26 ÷ 30 mm	•	•	=						
3235	Pipe Ø32 ÷ 35 mm	•	•	=						
	Pipe Ø38 ÷ 42 mm	•	•	=						
4850	Pipe Ø48 ÷ 50 mm	•	•	_						
6061	Pipe Ø60 ÷ 61 mm	•	•	_						
7577	Pipe Ø75 ÷ 77 mm	•		_						
8789	Pipe Ø87 ÷ 89 mm	•		_						
Flange	e seals	FTA	FTR							
G	Inorganic fiber	•								
0	Without seal		•	_						
				=						
Pipe s	eals			I						
Α	NBR									
				_						
Execu	tion			ı						
P01	MP Filtri standard									
Pxx	Customized			=						

#### **Dimensions**





(136)



# SFT series

**Fixing clamps** 



#### Technical data

#### Fixing clamps

MULTIFIX fixing clamps are particularly suitable when a series of pipelines must be installed requiring neat and high precision installation. These brackets make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

MULTIFIX clamps support, guide, and absorb impact and vibration, protecting the pipes and dispensing with the need for complex and unsightly mounting systems with angle clamps etc.

An orderly layout facilitates maintenance resulting in significant savings in running costs; it also allows intuitive visual design of the plant, which can be assembled easily even without specialised labour.

#### **Materials**

- Pair of brackets: Galvanized steel
- Bush: NBR
- Spacer: Steel
- Studs: Steel
- Screws: Steel
- Foot and screw: Steel

#### Weight

SFT 38 1 0.050 kg SFT 51 1 0.100 kg SFT 78 1 0.570 kg

#### **Operating temperature**

From -25 °C to + 100 °C

#### Quantity

25 pcs/pack



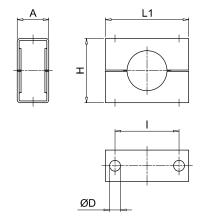
#### Designation & Ordering code

					SFT
Serie	<b>S</b>	-	-	-	Configuration example : SFT 51 19 P01
SFT	Pair of brackets				
Size					
38	Height 38 mm - 1 1/2"				
51	Height 51 mm - 2"				
78	Height 78 mm - 3"				-
	-				-
Num	ber of pipe	38	51	78	
1	Single pipe	•	•	•	
16	Nr. 16 pipes			•	
19	Nr. 19 pipes		•		
26	Nr. 26 pipes	•			
Exec	ution				
P01	MP Filtri standard				
Pxx	Customized				- -

Dimensions

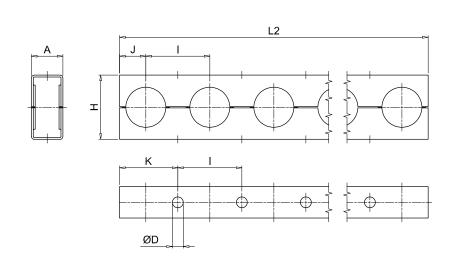
SFT

Single pipe



SFT

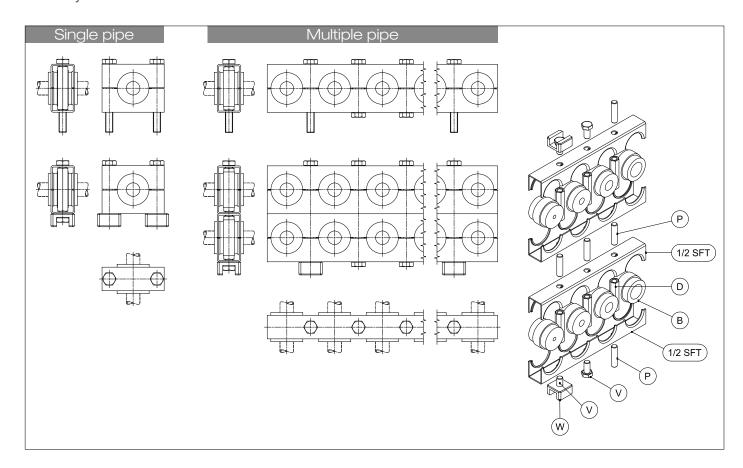
Multiple pipe

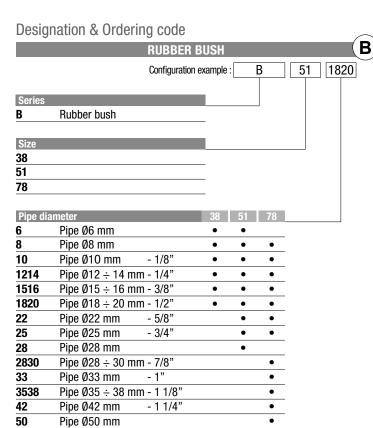


Size	A [mm]	ØD [mm]	H [mm]	l [mm]	J [mm]	K [mm]	L1 [mm]	L2 [mm]
38	25	8.7	38	38.1	15	34	56	982
51	25	8.7	51	50.8	21	46	66	956
78	41	11.1	78	76.2	35	73	95	1213

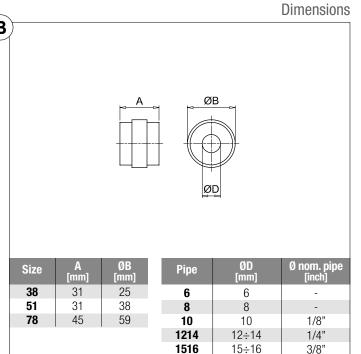
### SET MUI TIFIX

#### Assembly





(140)



1820

22

25

28

2830

33 3538

42

50

18÷20

22

25

28

28÷30 33

35÷38

42

50

1/2"

5/8"

3/4"

7/8"

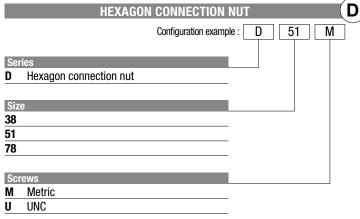
1"

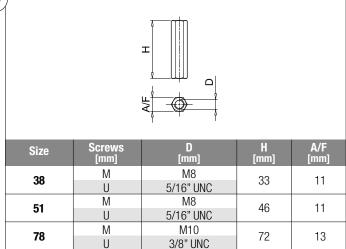
1 1/8"

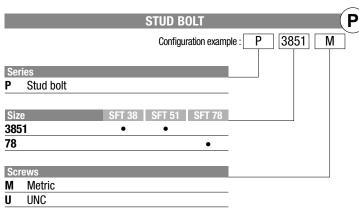
1 1/4"

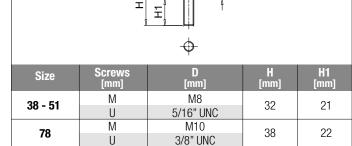
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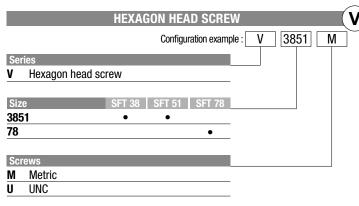
**Dimensions** 

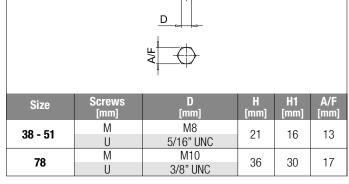


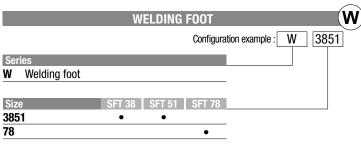


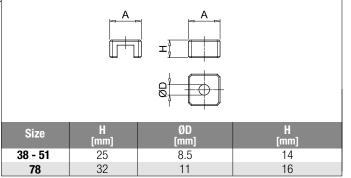














# OB series

#### **Cleaning covers**



#### Technical data

#### Cleaning covers

The pressure die-cast aluminium alloy cleaning covers offer superior mechanical strength and are manufactured to DIN 24339 standard. They provide easy access to the inside of the oil tank for inspection and cleaning purposes, without necessarily having to dismantle the unit. On request and also for small quantities inspection doors can be supplied with:

- customer logo
- hole cut for visual level indicator
- hole cut for visual and electrical level indicator
- oil sample plug

#### Compatibility with fluids

- Mineral oils types HH-LL-HM-HR-HV-HC, to ISO 6743/4 standard
- Water based emulsions types HFAE-HFAS, to ISO 6743/4 standard
- Water glycol type HFC, to ISO 6743/4 standard: ask for anodized version

OB275 and OB400 cleaning covers are designed according to DIN 24339.

#### **Materials**

- Cleaning covers: Pressure die-cast aluminium alloy / cast iron
- Seal: NBR 70 Shore A

Weight	with seal	without sea
0B275	2.06 kg	1.76 kg
OB350	2.10 kg	1.80 kg
OB356	2.10 kg	1.80 kg
OB400	3.20 kg	2.90 kg
OB475	3.70 kg	3.40 kg

#### **Operating temperature**

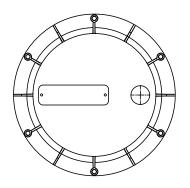
From -30 °C to +80 °C



#### Designation & Ordering code

Size	ĺ
0B275	
0B350	-
OB356	-
0B400	-
0B475	-

#### Available customization



Nameplate with customer logo

Ordering information: **0B475L0G0P05** 

The nameplates applied to the new inspection door are identical to those applied to the old door. The difference with the new door is that nameplates are fixed with rivets.

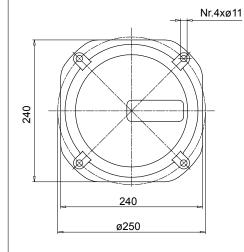
For ordering information codes, minimum order quantities, fixing hole positions and other details not indicated in this publication, contact MP Filtri Technical and Sales Department.

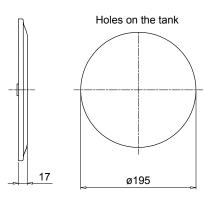


#### **Dimensions**

#### Cleaning cover according to DIN 24339

#### OB275

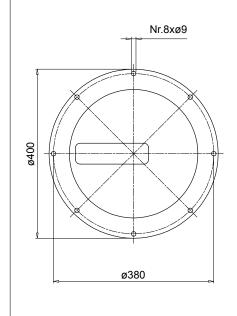


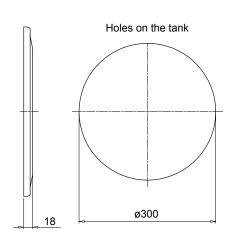


Code	Description	Seal
<b>OB275P01GN</b> Do	oor with MP Logo	NBR
<b>0B275P02GN</b> BI	ank cover	NBR
<b>0B275P01GV</b> Do	oor with MP Logo	FPM
<b>0B275P02GV</b> BI	ank cover	FPM

Code	Description
OB275P01	Door with MP Logo
0B275P02	Blank cover
GU0275NBR	Seal
GU0275VTN	Seal

#### OB400



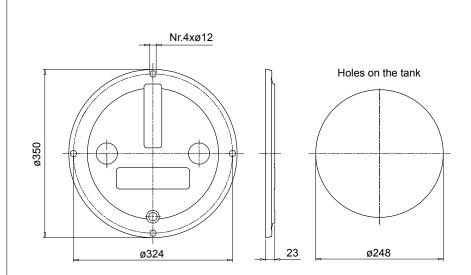


Code	Description	Seal
OB400P01GN	Door with MP Logo	NBR
OB400P02GN	Blank cover	NBR
OB400P01GV	Door with MP Logo	FPM
OB400P02GV	Blank cover	FPM

Code	Description
OB400P01	Door with MP Logo
0B400P02	Blank cover
<b>GU0400DINNBR</b>	Seal
GU0400DINVTN	Seal

## OB350 - OB356 - OB475

#### **Dimensions**

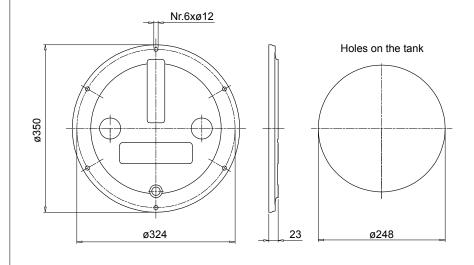


#### OB350

Code	Description	Seal
OB350P01GN	Door with MP Logo	NBR
OB350P02GN	Blank cover	NBR
OB350P01GV	Door with MP Logo	FPM
OB350P02GV	Blank cover	FPM

Code	Description
OB350DIN000	Door
<b>GU0350DINNBR</b>	Seal
GU0350DINVTN	Seal

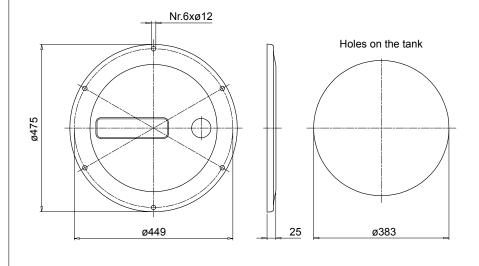
#### OB356



Code	Description	Seal
OB356P01GN	Door with MP Logo	NBR
OB356P02GN	Blank cover	NBR
OB356P01GV	Door with MP Logo	FPM
OB356P02GV	Blank cover	FPM

Code	Description	
OB356DIN000	Door	
<b>GU0350DINNBR</b>	Seal	
<b>GU0350DINVTN</b>	Seal	

#### OB475



Code	Description	Seal
OB475P01GN	Door with MP Logo	NBR
OB475P02GN	Blank cover	NBR
OB475P01GV	Door with MP Logo	FPM
OB475P02GV	Blank cover	FPM

Code	Description
OB475P01	Door with MP Logo
0B475P02	Blank cover
<b>GU0475DINNBR</b>	Seal
GU0475DINVTN	Seal

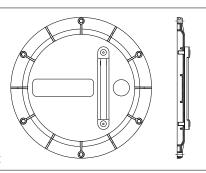
#### Installations

#### LVA

**LVA** visual level indicators (see page 96) can also be mounted on MP Filtri cleaning covers to improve the maintenance and the service level.

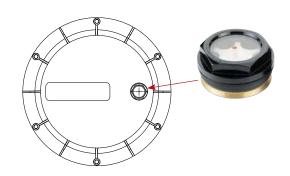
Indicator code	0B275**	OB350**	OB356**	OB400**	OB475**
LVA 10**	•	•	•	•	•
LVA 20**		•	•	•	•
LVA 30**				•	•

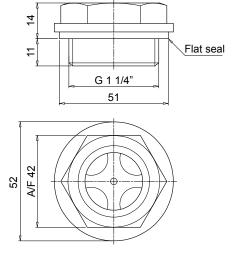
## **Note:**Preparing for to fit the level on request



#### LCPG42N...S

LCP spy eyes (see page 90) can also be mounted on MP Filtri cleaning covers to improve the maintenance and the service level.

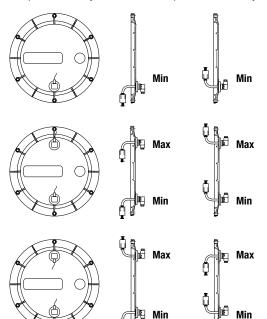




#### LEG

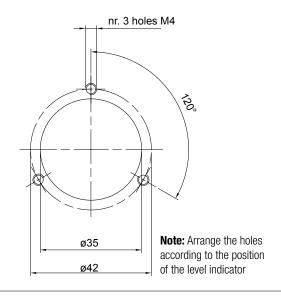
**LEG** series electrical level indicators (see page 106) are supplied with a 3-hole fixing flange and a reed switch having NC-NO contacts. Designed typically for installation on the vertical walls of oil tanks, these devices can also be mounted onto OB475 inspection door to indicate the minimum and maximum oil levels in the tank.

To operate correctly, the float must be positioned vertically and at a minimum distance of 35 mm from walls made of ferrous metal.



**Note:** Prepared for visual indicator on request

#### Layout of fixing holes for LEG level indicator





# SE10LT series

#### **Aluminium tanks**





### SE10LT GENERAL INFORMATION

#### Technical data

#### Aluminium tanks

With 10 litres capacity, MP Filtri aluminium tank SE10LT allows the assembly of a compact hydraulic power unit.

Made of pressure die-cast aluminium alloy, these tanks feature superior strength and optimum design and are ideal for compact hydraulic power units.

Generously proportioned fins ensure efficient cooling.

The tank is supplied with:

- M6 threaded fixing holes for lid
- feet with M8 threaded fixing holes
- G 3/8" threaded drain hole

The lid is sealed by a gasket made of special paper, which must be ordered separately indicating code "GUS 10.0".

#### Material

Pressure die-cast aluminium alloy

#### Weight

SE10LT 4 kg



#### Designation & Ordering code

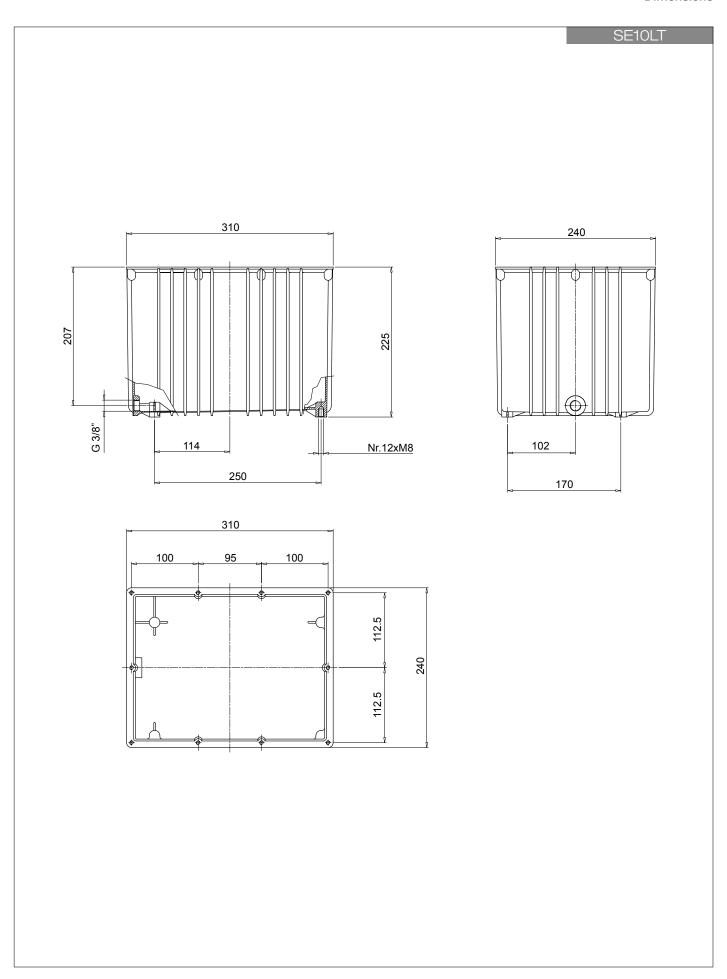
SE10LT

Size

SE10LT

(150)

Dimensions



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